

Work Order ID 75418

October-21-11 11:55:14 AM

\*75418\*

Page 1

Item ID: D412-702-341

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 10/20/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI9511

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-341 CHG001

See 10/21

OK per msn. 11/10/21

105

0.00

Pick Kit

\*105\*

Packaging

Memo

0.00

Packaging

11/10/21 SP (10)

110

0.00

QC4- 100% Inspect kits for completeness

\*110\*

QC

Memo

0.00

Quality Control

See 10/21

(41)

**Work Order ID 75418****\*75418\***

Page 2

October-21-11 11:55:14 AM

Item ID: D412-702-341

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 10/20/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-341								
	Location: <u>A</u>								
	PPP Rev: <u>A</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

11/10/21

CK 11/10/21

MF

11-10-21



# Picklist Print

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Page 1

Work Order ID: 75418

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point


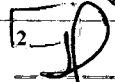

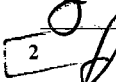

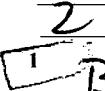






Start Date: 10/20/11

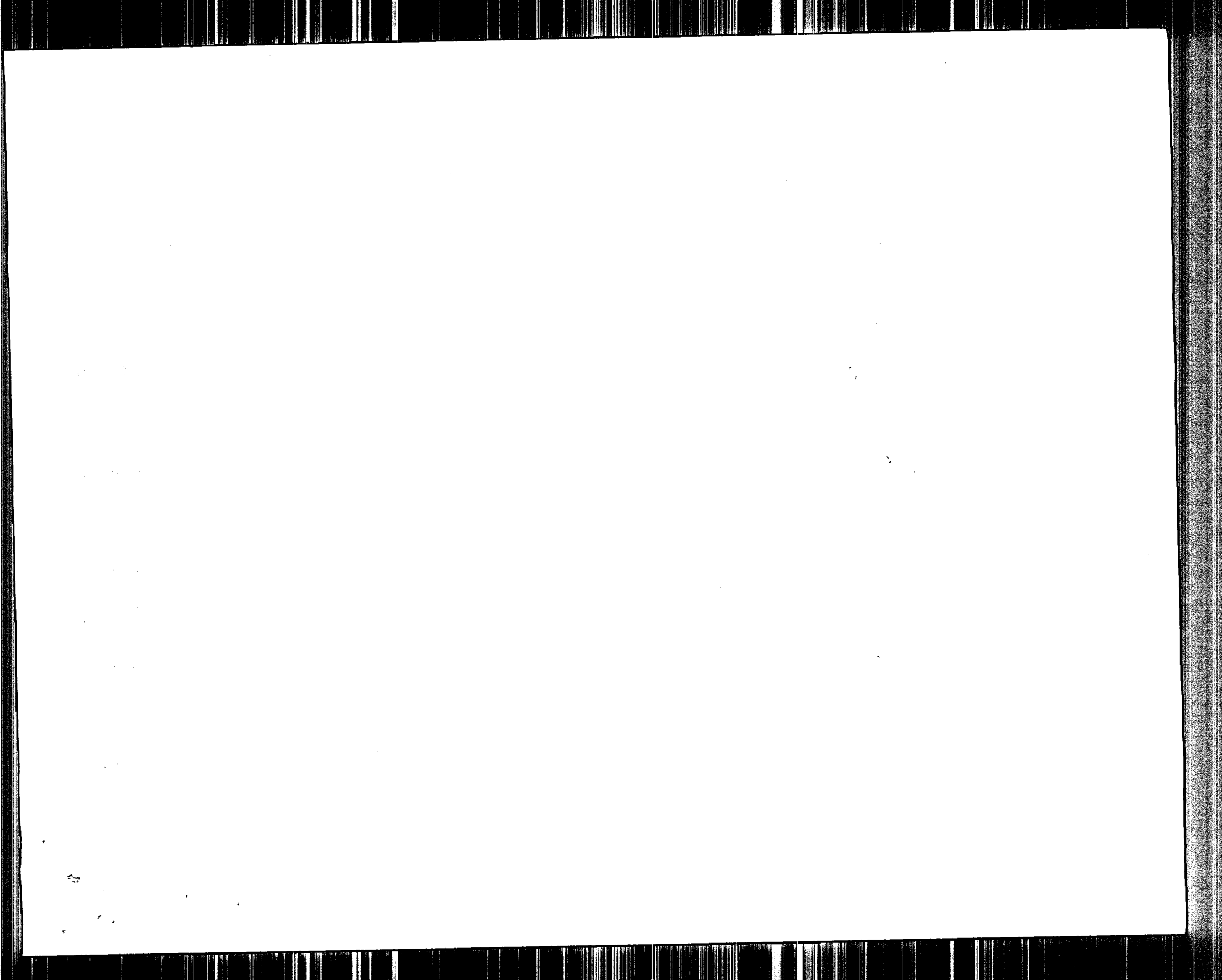
Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D412-702-301 Harness Assembly		Manufactured	No			105	Each	2.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST327		2							
				72390		2							
 D412-702-303 Harness Assembly		Manufactured	No			105	Each	2.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST267		2							
				72391		2							
 D412-702-305 Harness Assembly		Manufactured	No			105	Each	1.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST267		1							
 D412-702-307 Harness Assembly		Manufactured	No			105	Each	1.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST267		1							
 D412-702-309 Harness Assembly		Manufactured	No			105	Each	1.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST267		1							
 D412-702-311 Harness Assembly		Manufactured	No			105	Each	1.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST267		1							
				74084		1							



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Page 2

Work Order ID: 75418

Parent Item: D412-702-341

Start Date: 10/20/11

Required Date: 10/21/11

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Qty: 1.00

Required Qty: 1.00

D412-702-313

Harness Assembly

Manufactured No

105 Each 1.0000

1 1

Location

Loc Qty

Loc Code

ST267

1

74085

1

D412-702-315

Harness Assembly

Manufactured No

105 Each 1.0000

1 1

Location

Loc Qty

Loc Code

ST267

1

72397

1

D412-702-317

Harness Assembly

Manufactured No

105 Each 1.0000

1 1

Location

Loc Qty

Loc Code

ST267

1

72398

1

D412-702-321

Harness Assembly

Manufactured No

105 Each 1.0000

1 1

Location

Loc Qty

Loc Code

ST269

1

74086

1

D412-702-323

Harness Assembly

Manufactured No

105 Each 1.0000

1 1

Location

Loc Qty

Loc Code

ST267

1

74087

1

D412-702-059

Grommet

Manufactured No

105 Each 5.0000

1 11/10/21

Location

Loc Qty

Loc Code

FG122

5

68316

1

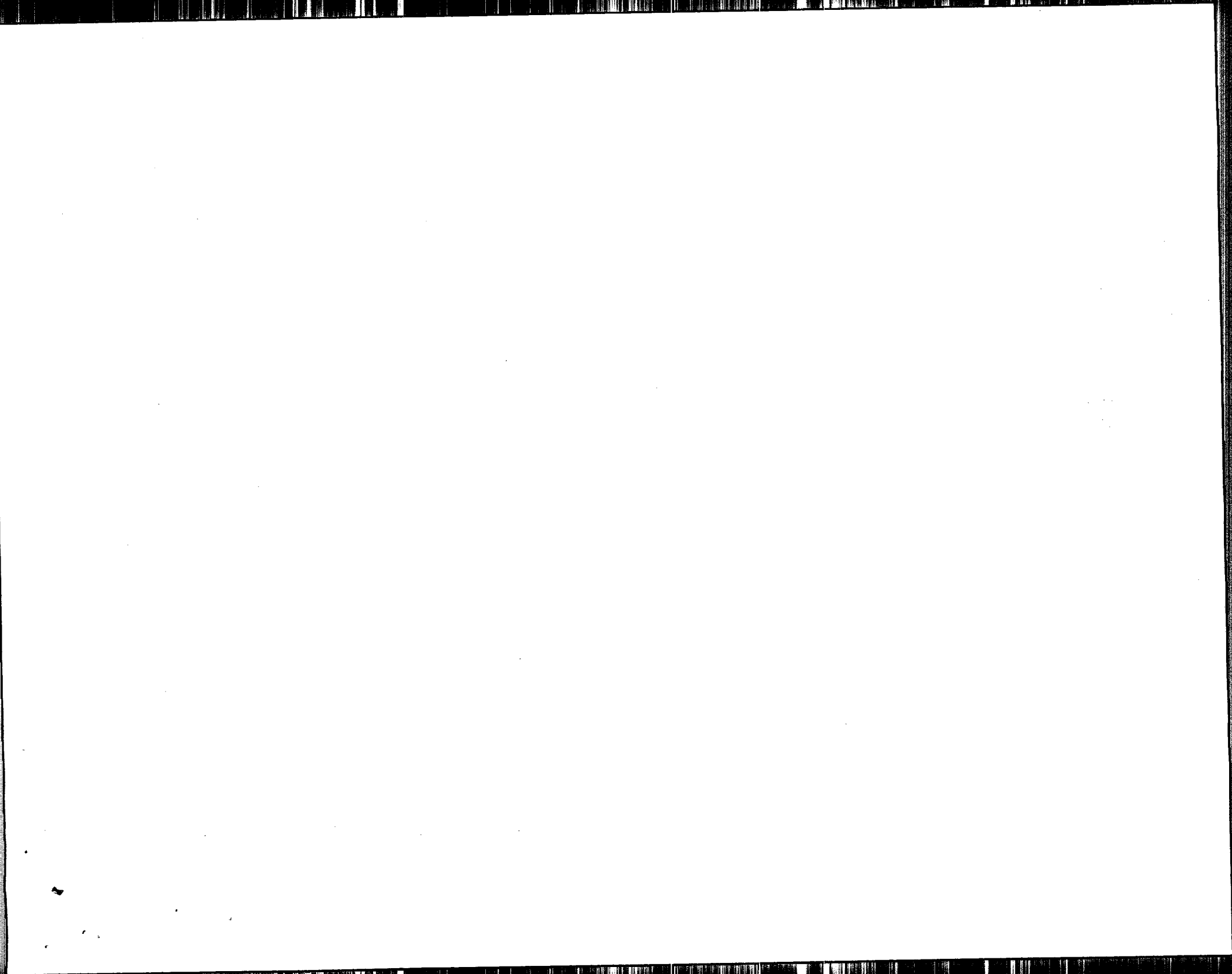
68788

4

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Shop Packet Print

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Work Order ID: 75418

Parent Item: D412-702-341


Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 10/20/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

 D3761-1-041  
HOOK & LOOP STRIP

Manufactured No

105 Each 14.0000

 9

Location

Loc Qty

Loc Code

ST244A

14

61451

5

70941

9

Manufactured No

105 Each 8.0000

 2

Location

Loc Qty

Loc Code

ST245

8

64133

2

68314

6

Manufactured No

105 Each 21.0000

 7

Location

Loc Qty

Loc Code

ST245

18

70344

9

70628

9

ST245A

3

63965

3

Manufactured No

105 Each 8.0000

 2

Location

Loc Qty

Loc Code

ST245

8

62015

2

68773

6

Manufactured No

105 Each 2.0000

 2

Location

Loc Qty

Loc Code


ST260

2

68774

2

 D3571-3  
Guide

 D3572-041  
Guide Assembly

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Work Order ID: 75418

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 10/20/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

D3578-041  
Doubler

Manufactured No

105 Each 21.0000

12 12

Location

Loc Qty

Loc Code

ST245A

21

75058

21

Manufactured No

105 Each 3.0000

2 2

Location

Loc Qty

Loc Code

ST245A

3

62338

2

66881

1

Manufactured No

105 Each 42.0000

2 2

Location

Loc Qty

Loc Code

ST245A

42

55669

42

Purchased No

105 Each 136.0000

4 4

Location

Loc Qty

Loc Code

ST356

136

117313

11

117619

125

Purchased No

105 Each 132.0000

12 11/10/21

Location

Loc Qty

Loc Code

ST358

132

117872

82

118838

50

AN4-10A  
Bolt

AN4-16A  
Bolt

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Work Order ID: 75418

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 10/20/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

AN4-25A  
BOLT

Purchased

No

105 Each 65.0000

4 5

4

Location

Loc Qty

Loc Code

ST359

65

114330

15

116516

50

4

AN4-27A  
Bolt

Purchased

No

105 Each 27.0000

4 5

4

Location

Loc Qty

Loc Code

ST360

27

116516

27

4

AN4-44A  
Bolt

Purchased

No

105 Each 49.0000

4 5

2

Location

Loc Qty

Loc Code

ST360

49

104806

49

2 5

2

MS24693-S274  
Screw

Purchased

No

105 Each 149.0000

Location

Loc Qty

Loc Code

ST288

149

114718

2

117441

147

2

MS24694-S56  
SCREW

Purchased

No

105 Each 36.0000

3 5

3

Location

Loc Qty

Loc Code

ST289A

36

104407

36

3

MS24694-S58  
Screw

Purchased

No

105 Each 103.0000

10 5

10

Location

Loc Qty

Loc Code

ST289A

103

104407

4

116540

99

4

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Page 6

Work Order ID: 75418

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 10/20/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

MS24694-S60  
Screw

Purchased

No

105 Each 97.0000

1

Location

Loc Qty

Loc Code

ST289A

97

104407

97

AN960JD416  
Washer

NAS1149D0463J

Purchased

No

105 Each 0.0000

26

26

AN960JD416L  
Washer

NAS1149D0416J

Purchased

No

105 Each 11.0000

4

M118131

Location

Loc Qty

Loc Code

FP-B

11

110153

11

MS210421L4  
Nut

Purchased

No

105 Each 13,961.000

12

12

Location

Loc Qty

Loc Code

ST300

2961

117441

51

117601

537

118451

1373

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

CR3212-4-4  
Cherry Rivet

Purchased

No

105 Each 12.0000

24

11/10/21

24

Location

Loc Qty

Loc Code

ST298

12

116242

12

# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-702-2

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QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT 7 (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

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Revision: A

Date: 10.12.01